

Technical Data Sheet

# Accutech CP0436C40L

Polypropylene Copolymer  
LyondellBasell Industries  
Engineering Plastics

**General**

Filler / Reinforcement	• Calcium Carbonate, 40% Filler by Weight
Forms	• Pellets

**Physical**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.21	1.21 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	8.0 g/10 min	8.0 g/10 min	ASTM D1238

**Mechanical**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	261000 psi	1800 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	2610 psi	18.0 MPa	
Break	2030 psi	14.0 MPa	
Tensile Elongation			ASTM D638
Yield	2.0 %	2.0 %	
Break	34 %	34 %	
Flexural Modulus	247000 psi	1700 MPa	ASTM D790
Flexural Strength	3770 psi	26.0 MPa	ASTM D790

**Impact**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	1.4 ft·lb/in	74 J/m	ASTM D256

**Hardness**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	58	58	ASTM D785

**Thermal**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	133 °F	56.0 °C	
264 Psi (1.8 Mpa), Unannealed	205 °F	96.0 °C	

**Additional Information**

Ash Content, ASTM D2584: 40%

**Notes**

These are typical property values not to be construed as specification limits.